



Building Automation Systems Standards

**Planning, Architectural and Engineering Services &
Facilities Operations and Building Services
Established Date: May 2015**

Appendix V – Building Automation to the UConn Design Standards

1 **Overview**

The intent of this document is to outline the site specific requirements to facilitate the complete installation of a Building Automation System (BAS) which addresses the needs of multiple stakeholders on campus. The Facilities Operations team requires standardized system platforms and applications. The Designer is responsible for identifying in detail the design of alterations to an existing system or new system for competitive pricing.

1.1 **Submission Requirements**

Shop Drawings

Shop drawing submittals must include a communication riser “system architecture” diagram depicting locations of all controllers and workstations, with associated Intra-Building network wiring.

Operating and Maintenance Manuals (O&M)

O&M shall contain all information necessary for the operation, maintenance, replacement, installation, and parts procurement for the entire BAS. This documentation shall include specific part numbers and software versions and dates. A complete recommended spare part inventory list shall be included with the lead time and expected frequency of use of each part clearly identified.

Color Graphic Slides

For each system or floor plan, the color graphic display shall contain the associated points identified in the point list and allow for setpoint changes as required and as standardized by the University. For the purpose of testing and ongoing commissioning, summary graphic pages shall display all unitary and zone controls (such as VAV boxes) in a text only format. The summary graphics shall list in real time the point values from space temperature, temperature setpoint, airflow minimum and maximum setpoint, actual CFM, valve and damper position, etc.

Software Documentation

As-built software documentation shall include the following:

- Descriptive point lists
- Application program listing
- Operation and Maintenance Manuals for all equipment
- Application programs with comments
- Printouts of all reports
- Alarm list
- Printouts of all graphics
- Point to Point Checkout

Data Backup

At completion of the project, a data/database backup of all programming and graphic files shall be provided to the University both on the server and on diskettes.

Quality Assurance

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The Designer shall require as part of any bid involving new system, impacts to existing or replacement of a Building Automation System, that the bidder must identify what system is included in their bid, who the subcontractor is for the Installation and programming of the Building Automation System and their certification as an accepted installer by the manufacturer of that system. Other installer qualifications shall include the following:

- The Installer must be an authorized distributor of the manufacturer.
- The Installer must be in the business of installing building automation systems for at least 5 years.
- The Installer must have capabilities of doing component level repairs on electronic systems.
- The Installer must have personnel dedicated to application software generation.
- The Installer shall have the necessary facilities and personnel to provide training and service of the system.
- Fiber optic cable shall only be installed and terminated by an experienced contractor.

The installer must demonstrate their ability to respond to emergency repair service inclusive of 24 hours/day, seven days/week for the period of specified warranty period. Third party service or service only during specific working hours is not acceptable.

The equipment and software proposed by the supplier shall be currently manufactured and supported. All hardware and software must fully compatible with each other, and must be approved by the Building Automation System manufacturer. No custom products shall be allowed.

2 Products of a Building Automation System

BAS controller manufacturers should not be mixed within a building. If renovating a building, utilize the same manufacturer of the existing system in the building. Exceptions may apply for specialized laboratory environments or for lighting control.

Building Automation Systems software platform shall be either Andover Controls Continuum program or Automated Logic Corporation.

Laboratory room pressure and fume hood controls shall be manufactured by either Phoenix or Accuspec's Accuvalve. The laboratory controls shall be similar to the Phoenix MIX 400 or 500 Series.

The University recognizes control dampers manufactured by Tamco as the quality standard we expect, however other manufacturers of equal quality will be considered.

The University recognizes control valves manufactured by either Belimo, Flow Control or HCI as the quality standard we expect.

Coordination must be provided between the BAS contractor's scope of work and the electrical and mechanical contractors to clearly delineate the roles and responsibilities of each party.

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The Designer shall require that the BAS contractor to provide field supervision and verification of proper installations of the following:

- Automatic control dampers
- Fire/smoke dampers
- Pressure and Differential pressure transmitters
- Airflow and water flow measuring stations
- Blank-off plates for dampers that are smaller than the duct size
- Sheet metal baffle plates to eliminate stratification

3 BAS Requirements

Except as otherwise noted, the control system shall consist of all Ethernet Network Controllers (ECU), Standalone Digital Control Units, workstations, software, sensors, transducers, relays, valves, dampers, damper operators, PE and EP switches, control panels, dryer, filter drains, air pressure reducing stations, compressed air supply piping and other accessory equipment, along with a complete system of electrical interlocking wiring and pneumatic piping to fill the intent of the specification and provide for a complete and operable system. Except as otherwise specified, provide operators for equipment such as dampers if they are not provided with the equipment.

The Designer shall require that the Prime Contractor coordinate with the Mechanical Contractor and BAS contractor to review and study all HVAC drawings and the entire specification to familiarize himself with the equipment and system operation and to verify the quantities and types of dampers, operators, alarms, etc. to be provided. Any discrepancies between contract documents, the greater quantity and better quality shall take precedence.

All low voltage control or interlock wiring (120VAC or less) and installation of control devices associated with the equipment list shall be provided by the BAS contractor. When the BAS system is fully installed and operational, the BAS contractor with the University Representatives will review and verify the system functions in accordance with the drawings and specifications.

Require that the Contractor provide services and manpower necessary for commissioning of the system in coordination with the HVAC contractor, balancing contractor, BAS Contractor and University Representatives.

3.1 Support for Open Systems Protocols

The BAS system design must include solutions for the integration of the following "open systems" protocols: BacNet, ModBus, OPC and digital data communication to third party microprocessors such as chiller controllers, fire panels and variable frequency drives (vfds).

All buildings shall be provided with the appropriate hardware to establish a BacNet communication gateway to the Campus for the University's future use to facilitate either a standardized third-party

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alarm mapping station, graphics workstations, historian data server or other platforms. BAS shall be provided with the capability of integrating all point data from within the building to third-party devices or external systems via BacNet/IP protocol without having to purchase additional equipment, software or software licenses.

The system shall also provide the ability to program custom ASCII communication drivers that will reside in the NCU, for communication to third-party systems and devices. These drivers will provide real time monitoring and control of the third party systems.

3.2 BAS Controller Hardware Requirements

Hardware Override Switches: All digital output units shall include three position manual override switches to allow selection of the ON, OFF, or AUTO output state. These switches shall be built into the unit and shall provide feedback to the controller so that the position of the override switch can be obtained through software. In addition each analog output shall be equipped with an override potentiometer to allow manual adjustment of the analog output signal over its full range, when the 3 position manual override switch is placed in the ON position.

Local Status Indicator Lamps

Provide as a minimum LED indication of CPU status, Ethernet LAN status, and field bus status. For each output, provide LED indication of the value of the output (On/Off). For each output module provide an LED which gives a visual indication of whether any outputs on the module are manually overridden.

Automatic Restart after Power Failure

Upon restoration of power after an outage, the ECU shall automatically and without human intervention: update all monitored functions; resume operation based on current, synchronized time and status, and implement special start-up strategies as required.

Battery backup

Each Network Control Unit (“NCU”) with the standard 120-220VAC power supply shall include a programmable DC power backup system rated for a minimum of 72 hours of battery backup to maintain all volatile memory or, a minimum of 2 hours of full UPS including modem power. This power backup system shall be configurable such that at the end of a settable timeframe (such as 1 hour) of running on full UPS, the unit will shut off full UPS and switch to memory retention-only mode for the remainder of the battery power. The system shall allow the simple addition of more batteries to extend the above minimum battery backup times.

3.3 BAS Software Requirements

The NCU shall contain flash ROM as the resident operating system. Application software will be RAM resident. Application software will only be limited by the amount of RAM memory. There will be no restrictions placed on the type of application programs in the system. Each NCU shall be capable of parallel processing, executing all control programs simultaneously. Any program may affect the operation of any other program. Each program shall have the full access of all I/O facilities of the

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processor. This execution of control function shall not be interrupted due to normal user communications including interrogation, program entry, printout of the program for storage, etc.

3.4 Standalone Digital Control Units (SDCUs)

Standalone Digital Control Units shall provide control of HVAC and lighting. Each controller shall have its own control programs and will continue to operate in the event of a failure or communication loss to its associated NCU.

Communication Ports

SDCUs shall provide a communication port to the field bus. In addition, a port shall be provided for connection of a portable service tool to support local commissioning and parameter changes with or without the NCU online. It shall be possible from a service port on any SDCU to view, enable/disable, and modify values of any point or program on any controller on the local field bus, any NCU or any SDCU on a different field bus.

Input/Output

Each SDCU shall support the addition of the following types of inputs and outputs:

- Digital Inputs for status/alarm contacts
- Counter Inputs for summing pulses from meters
- Thermistor Inputs for measuring temperatures in space, ducts and thermowells
- Analog inputs for pressure, humidity, flow and position measurements

Networking

Each SDCU will be able to exchange information on a peer to peer basis with other Standalone Digital Control Units during each field bus scan. Each SDCU shall be capable of storing and referencing global variables (on the LAN) with or without any workstations online. Each SDCU shall be able to have its program viewed and/or enabled/disabled either locally through a portable service tool or through a workstation connected to an NCU.

Indicator Lamps

SDCUs will have as a minimum, LED indication of CPU status, and field bus status,

Real Time Clock (RTC)

An SDCU shall have a real time clock in either hardware or software. The accuracy shall be within 10 seconds per day. The RTC shall provide the following information: time of day, day, month, year, and day of week. Each SDCU shall receive a signal, every hour, over the network from the NCU, which synchronizes all SDCU real time clocks.

Automatic Restart after Power Failure

Upon restoration of power, the SDCU shall automatically and without human intervention, update all monitored functions, resume operation based on current, synchronized time and status, and implement special start-up strategies as required.

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Battery Back Up

Each SDCU shall have at least 3 years of battery back up to maintain all volatile memory.

3.5 Air Handler Controllers

An LCD display shall be optionally available for readout of point values and to allow operators to change setpoints and system parameters.

A manual override switch shall be provided for all digital and analog outputs on the AHU Controller. The position of the switch shall be monitored in software and available for operator displays and alarm notification.

3.6 VAV Terminal Unit Controllers

VAV Controllers for single duct applications will come equipped with a built-in actuator for modulation of the air damper. The actuator shall have a minimum torque rating of 35 in.-lb., and contain an override mechanism for manual positioning of the damper during startup and service.

3.7 Operator Workstation Requirements

The BAS workstation software shall be configurable as either a single workstation system (with a local database) or multi-workstation system where the database is located on a central file server. The client software on multi-workstation system shall access the file server database program via an Ethernet TCP/IP network running at either 10MBPS or 100MBPS.

A minimum of one (1) operator workstation should be located and installed in each building (excluding dormitory facilities or buildings comprised of less than 20,000 Square Feet). All workstations shall communicate with the central Campus automation server via Ethernet.

All workstation operating systems and hardware specifications shall meet or exceed the minimum software requirements and recommendations as documented from the building automation system manufacturer.

The application software shall be capable of communication to all NCUs and SDCUs, feature high-resolution color graphics, alarming, reporting, and be user configurable for all data collection and data presentation functions.

For multi-workstation systems, a minimum of 256 workstations shall be allowed on the Ethernet network along with the central file server. In this client/server configuration, any changes or additions made from one workstation will automatically appear on all other workstations without the requirement for manual copying of files. Multi-workstation systems with no central database will not be acceptable. Multi-workstation systems with distributed/tiered file servers and a central (master) database will be acceptable.

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3.8 Color Graphic Displays

The system shall allow for the creation of user-defined, color graphic displays for the viewing of mechanical and electrical systems, or building schematics. These graphics shall contain point information from the database including any attributes associated with the point (engineering units, etc.). In addition operators shall be able to command equipment or change setpoints from a graphic through the use of the mouse. The Contractor shall submit for review during the course of installation the systems graphics and software for review and comments. System graphics and software will be made available at 50%, 75%, and 90% completion. System will not be deemed complete until reviewed and accepted by the University's representative. Requirements of the color graphic subsystem include the following:

- SVGA, bit-mapped displays. The user shall have the ability to import AutoCAD generated picture files as background displays.
- A built-in library of animated objects such as dampers, fans, pumps, buttons, knobs, gauges, and graphs which can be "dropped" on a graphic through the use of a software configuration "wizard". These objects shall enable operators to interact with the graphic displays in a manner that mimics their mechanical equivalents found on field installed control panels. Using the mouse, operators shall be able to adjust setpoints, start or stop equipment, modify PID loop parameters, or change schedules.
- Status changes or alarm conditions must be able to be highlighted by objects changing screen location, size, color, and text, blinking or changing from one display to another.
- Graphic panel objects shall be able to be configured with multiple "tabbed" pages allowing an operator to quickly view individual graphics of equipment, which make up a subsystem or system.
- Ability to link graphic displays through user defined objects, alarm testing, or the result of a mathematical expression. Operators must be able to change from one graphic to another by selecting an object with a mouse - no menus will be required.

3.9 Alarm Management

Individual alarms shall be able to be re-routable to a workstation or workstations at user-specified times and dates. For example, a critical high temp alarm can be configured to be routed to a Facilities Dept. Workstation during normal working hours (7am-6pm, Mon-Fri) and to a Central Alarming workstation at all other times.

3.10 Scheduling

The BAS shall have the ability to configure and download from the workstation schedules for any of the controllers on the network.

Occupancy schedules should be configured per the software standards. Schedules shall be configured to group equipment by building (standard) or by AHU or floor (for larger buildings). Individual equipment schedules shall only be configured by exception to meet a specific space need.

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3.11 Programmer's Environment

All systems shall be provided with the necessary program editing software so that system configuration modifications and changes to application preprogramming, graphics, alarm configurations, user security, etc can be performed by the University's trained representative without requiring the contractor to return to the site.

Source graphic files shall be provided to the University if the files are needed to make modifications to the system graphics.

3.12 Data Logging

The workstation software shall have the capability to easily configure groups of data points with trend logs and display the trend log data. The trend log data shall be displayed through a simply menu selection. This data shall be able to be saved to file and/or printed.

Standard Logging – Hardwired inputs should be logged at an interval of 15 minutes for a minimum of 96 samples (24 Hours)

Short Term Logging – For the purpose of commissioning control loops, it is required to specify short-term trending for certain key components (i.e. duct static pressure, VFD speed, etc) at 1 minute intervals for a 2-hours duration (120 samples). This may require the creation of redundant mirrored software points to achieve both standard logging and short term logging for the same point.

Extended Logging – Long term historical data should be downloaded to the server for key input and output points which are indicative of overall system performance (Vfd Speed, meter data, energy data, etc.). Long-term data shall be maintained on the server for a minimum of 13 months.

3.13 Audit Trail

The workstation software shall automatically log and timestamp every operation that a user performs at a workstation, from logging on and off a workstation to changing a point value, modifying a program, enabling/disabling an object, viewing a graphic display, running a report, modifying a schedule, etc.

3.14 DDC Sensors and Point Hardware

Temperature Sensors: Standard space sensors shall be available in an off white enclosure for mounting on a standard electrical box. Where manual overrides are required, the sensor housing shall feature both an optional sliding mechanisms for adjusting the space temperature setpoint, as well as a push button for selecting after hour's operation. Where a local display is specified, the sensor shall incorporate either an LED or LCD display for viewing the space temperature, setpoint and other operator selectable parameters. Using built in buttons, operators shall be able to adjust setpoints directly from the sensor.

Occupancy Sensors

The University utilizes space occupancy sensors for HVAC control where the application of such sensors provides a reasonable simple payback period of approximately 4 years or less. Examples of a typical

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application are high occupant dense spaces such as auditoriums, classrooms, and seminar rooms, gymnasiums, larger conference spaces, laboratories, etc. Occupancy Sensors may be installed for HVAC-only purposes or integrated with the local space lighting control, where appropriate. When occupancy sensors are integrated with the local space lighting control, the occupancy sensor shall continue to monitor the space occupancy when the lighting wall switch or other lighting control is turned to the off position.

Humidity Sensors

Humidity sensors shall be provided as required by the sequence of operation and shall be accurate up to 3 % RH.

Pressure Sensors

Space pressure sensors must be selected with the appropriate range to provide both adequate resolution accuracy and display range of the controlled variable.

- Air pressure measurements in the range of 0 to 10" water column will be accurate to +/-1% using a solid-state sensing element. Acceptable manufacturers include Modus Instruments and Mamac.
- Differential pressure measurements of liquids or gases shall be accurate to 0.5% of range. The housing shall be NEMA 4 rated.

Current and KW Sensors

Current status switches shall be used to monitor fans, pumps, motors and electrical loads. Current switches shall be available in solid and split core models, and offer either a digital or an analog signal to the automation system. Acceptable manufacturer is Veris or approved equal.

Measurement of three-phase power shall be accomplished with a kW/kWh transducer. This device shall utilize direct current transformer inputs to calculate the instantaneous value (kW) and a pulsed output proportional to the energy usage (kWh). Provide Veris Model 6000 Power Transducer or approved equal.

Instrumentation

BAS Contractor shall be responsible for control wiring and integration of all meters, liquid and steam flow sensors and utility monitoring points to the BAS to meet any requirements outlined in the sequence of operations.

Flow Sensors

Provide for measurement of liquid, gas or steam flows in pipe sizes above 3 inches. Install the flow meter on an isolation valve to permit removal without process shutdown. Sensors shall be manufactured by EMCO or approved equal.

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3.15 Automated Control Valves

Provide automatic control valves suitable for the specified controlled media (steam, water or glycol). Provide valves, which mate and match the material of the connected piping. Equip control valves with the actuators of required input power type and control signal type to accurately position the flow control element and provide sufficient force to achieve required leakage specification.

Control valves shall meet the heating and cooling loads specified, and close off against the differential pressure conditions within the application. Valves should be sized to operate accurately and with stability from 10 to 100% of the maximum design flow.

Trim material shall be stainless steel for steam and high differential pressure applications.

Steam control valves used for modulating applications larger than 1-1/4 pipe size shall utilize multiple valves in 1/3 & 2/3 tandem arrangement to limit wear on the valve seats.

Electric actuation should be provided on all terminal unit reheat applications.

Control valves for use in perimeter radiation applications shall accept an analog input signal and shall be capable of modulating over the entire range of the valve. Two position, floating and tri-state actuators are not acceptable for radiant perimeter heating of occupied spaces.

3.16 Automatic Control Dampers

Extruded aluminum damper frame shall not be less than 0.080" (2.03 mm) in thickness. Welded frames shall not be acceptable.

Blades shall be maximum 6.4" (162.6 mm) deep extruded aluminum air-foil profiles with a minimum wall thickness of 0.06" (1.52mm).

Hexagonal control shaft shall be 7/16" (11.11 mm). It shall have an adjustable length and shall be an integral part of the blade axle. A field-applied control shaft shall not be acceptable. All parts shall be zinc-plated steel.

Dampers shall be custom made to required size, with blade stops not exceeding 1¼" (31.7 mm) in height and designed for operation in temperatures ranging from -40°F (-40°C) to 212°F (100°C).

Dampers shall be opposed blade or parallel blade action, as indicated on the plans.

Installation of dampers must be in accordance with manufacturer's current installation guidelines.

Automated Control Valve and Damper Actuators

All actuators shall be electric driven. Pneumatic actuators are not acceptable. Tristate or floating actuators will not be accepted except for VAV terminal damper control applications.

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3.17 CO2 Sensors

CO2 sensors may be required to be located in the return duct or in the occupied spaces to achieve the requirements outlined in the sequence of operation.

DCV sequence of operation shall be compliant with ASHRAE 62.1-2004 standard for air quality while maximizing energy savings. Outside air damper leakage rates should be factored into the control strategy.

CO2 sensors shall a) Provide accuracy of ± 30 ppm $\pm 2\%$ of measured value, b) Operate in measured range of 0-2000 ppm, and c) Provide repeatability of ± 20 ppm $\pm 1\%$ of measured value

3.18 Airflow Measuring Stations

For low flow velocity applications (less than 500 fpm) an Ebtron airflow monitoring station shall be utilized.

3.19 Airflow Measuring Stations (Fan or Duct Applications)

For normal flow velocity applications (greater than 500 fpm) an airflow probe by Air Monitor or TSI shall be utilized.

4 EXECUTION

4.1 Wiring and Conduit Installation

The 120VAC power wiring to each Ethernet or Remote Site controller shall be a dedicated run, with a separate breaker. Each run will include a separate hot, neutral and ground wire. The ground wire will terminate at the breaker panel ground. This circuit will not feed any other circuit or device.

Conduit in finished areas will be concealed in ceiling cavity spaces, plenums, furred spaces and wall construction. For masonry walls, metallic surface raceways maybe used. All surface raceway in finished areas must be color matched to the existing finish within the limitations of standard manufactured colors.

Wiring is to be kept a minimum of six (6) inches from hot water, steam, or condensate piping. Where sensor wires leave the conduit system, they are to be protected by a plastic insert.

Control air tubing shall be run concealed wherever possible, properly supported, and installed in a neat and workmanlike manner. Piping drooped across building structure or laid on ceiling will not be permitted. Tubing may be run exposed in occupied areas only with written approval of the University. Copper or plastic tubing where allowed to be run exposed to view in finished areas shall be run in two - piece metal surface raceway.

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4.2 Installation Practices for Field Devices

Well-mounted sensors will include thermal conducting compound within the well to insure good heat transfer to the sensor.

Actuators will be firmly mounted to give positive movement and linkage will be adjusted to give smooth continuous movement throughout 100 percent of the stroke.

Relay outputs will include transient suppression across all coils. Suppression devices shall limit transients to 150% of the rated coil voltage.

Water line mounted sensors shall be removable without shutting down the system in which they are installed. For duct static pressure sensors, the high-pressure port shall be connected to a metal static pressure probe inserted into the duct. The low pressure port shall be left open to reference the open area where the transmitter is installed.

For building static pressure sensors, the high-pressure port shall be inserted into the space via a metal tube. Pipe the low-pressure port to the exterior of the building.

4.3 Enclosures

For all I/O requiring field interface devices, these devices where practical will be mounted in a field interface panel (FIP). The Contractor shall provide an enclosure, which protects the device(s) from dust, moisture, conceals integral wiring and moving parts.

Field panels shall contain power supplies for sensors, interface relays and contractors, safety circuits, and I/P transducers.

The FIP enclosure shall be of steel construction with baked enamel finish, NEMA1 rated with a hinged door and keyed lock. The enclosure will be sized for twenty percent spare mounting space. All locks will be keyed identically.

All wiring to and from the FIP will be to screw type terminals. Analog or communications wiring may use the FIP as a raceway without terminating. The use of wire nuts within the FIP is prohibited.

All outside mounted enclosures shall meet the NEMA-4 rating.

Tubing and wiring within all enclosures shall be run in plastic track. Wiring within controllers shall be wrapped and secured.

4.4 Component Identification

Identify all control wires with labeling tape or sleeves using either words, letters, or numbers that can be exactly cross-referenced with as-built drawings.

Identify all pneumatic tubing with labeling tape or sleeves using either words, letters, or numbers that can be exactly cross referenced with as-built drawings.

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All field enclosures, other than controllers, shall be identified with a backlit or engraved nameplate. The lettering shall be in white against a black or blue background.

Junction box covers will be marked to indicate that they are a part of the BAS system.

All I/O field devices (except space sensors) that are not mounted within field panels shall be identified with name plates.

All I/O field devices inside FIP's shall be labeled.

4.5 Existing Controls

Existing controls, which are to be reused, must each be tested and calibrated for proper operation.

Existing controls, which are to be reused and are found to be defective requiring replacement, shall be noted to the University.

4.6 Location

The location of sensors shall be coordinated with the mechanical, electrical and architectural drawings.

Space humidity or temperature sensors will be mounted away from machinery generating heat, direct light and diffuser air streams.

Outdoor air sensors will be mounted on the north building face directly in the outside air. Install these sensors such that the effects of heat radiated from the building or sunlight is minimized.

Field enclosures shall be located immediately adjacent to the controller panel(s) to which it is being interfaced.

4.7 Training

The BAS Contractor shall provide both on-site and classroom training to the University's representative and maintenance personnel. A minimum of two days of training shall be provided, and all training shall be done by personnel with administrator level factory experience.

4.8 Warranty

The system shall be warranted for a minimum of 12 months (labor and material) and five (5) years on all material after system acceptance and beneficial use by the University, including all necessary revisions to the software as required to provide a complete and workable system.

Updates to the manufacturer's software shall be provided at no charge during the warranty period.

4.9 Measurement and Verification Requirements

When identified as part of the LEED certification for a project, the BAS contractor shall provide the controls and monitoring on all measurement and verification devices.

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4.10 Controller and Workstation Checkout

Provide a field checkout equipment and system for all controllers and front-end equipment (computers, printers, modems, etc.). The BAS contractor shall verify proper operation of both hardware and software of all system components. A checkout sheet shall be provided itemizing each device and a description of the associated tests shall be prepared and submitted to the University representative at the completion of the project.

4.11 System Startup & Commissioning

Each point in the system shall be tested for both hardware and software functionality. In addition, each mechanical and electrical system under control of the BAS will be tested against the appropriate sequence of operation specified herein. A written report will be submitted to the University indicating that the installed system functions in accordance with the plans and specifications.

The BAS contractor shall commission in operating condition all major equipment and systems, such as the chilled water, hot water and all air handling systems, in the presence of the equipment manufacturer's representatives, and the University's and Architect's representatives.

Occupancy sensors shall require a trend report with a minimum of 48 hours for each sensor input, showing the occupancy patterns of the space upon project completion.

4.12 System Acceptance Testing

All application software will be verified and compared against the sequences of operation. Control loops will be exercised by inducing a setpoint shift of at least 10% and observing whether the system successfully returns the process variable to setpoint. Record all test results and attach to the Test Results Sheet.

Test each alarm in the system and validate that the system generates the appropriate alarm message, that the message appears at all prescribed destinations (workstations or printers), and that any other related actions occur as defined (i.e. Graphic panels are invoked, reports are generated, etc.). Submit a Test Results Sheet to the University representative.

Perform an operational test of each unique graphic display and report to verify that the item exists, that the appearance and content are correct, and that any special features work as intended. Submit a Test Results Sheet to the University representative.

Perform an operational test of each third party interface that has been included as part of the automation system. Verify that all points are properly polled, that alarms have been configured, and that any associated graphics and reports have been completed. If the interface involves a file transfer over Ethernet, test any logic that controls the transmission of the file, and verify the content of the specified information.

4.13 Point naming convention

Each point shall be clearly identifiable by viewing its point name. If a controller is unique to an area and its name is viewable to the operator then it is not necessary to be redundant with the point name. As an

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example, if the Controller name was Rm122, then the point can be named Space Temperature, otherwise the point name should read “Rm122_SpaceTemp.

Room numbering that is shown on the design documents should be followed, except the BAS contractor should confirm same with the University prior to naming all points and controllers.

5 **Sequence of Operation**

5.1 **VAV with/without Reheat and/or Radiation**

Minimum Temperature Setpoints for VAV Terminals

All VAV terminal boxes capable of both heating and cooling shall be programmed with a minimum of 5 temperature setpoints as follows:

- Unoccupied Cooling Setpoint (Default 82 °F)
- Occupied Cooling Setpoint (1.5° above Default 73.5 °F)
- Base Room Setpoint (Default 72 °F)
- Occupied Heating Setpoint (1.5° below Room Setpoint: Default 70.5 °F)
- Unoccupied Heating Setpoint (Default 60 °F)

Additional Temperature Setpoints for Classrooms and Large Conference spaces

In addition to the setpoints above large spaces that are equipped with occupancy sensors shall also have the following setpoints:

- Relaxed Cooling Setpoint (4° above Base Room Setpoint Default 76 °F)
- Relaxed Heating Setpoint (4° below Base Room Setpoint: Default 68 °F)

All VAV terminal boxes furnished with reheat coils shall be furnished with a reheat coil discharge air temperature sensor. Reheat coil leaving air temperature shall be limited to a maximum leaving air temperature of 90 °F (adj.) when terminal unit is in a call for full heating.

Radiant heating valves shall be provided with an analog output signal (4-20 mA or 2-10 VDC) floating or tri-state valves are not acceptable.

Optimal Start/ Morning Warmup/Cooldown Mode

All Vav terminal units shall be programmed to operate with an optimal start mode, morning warmup and morning cooldown sequences that are programmed at the air handler.

Night Mode

All Vav Terminals shall be programmed with a night mode that will activate the air handler when the unoccupied temperature setpoints have been exceeded.

Occupancy Sensors

Medium size spaces designed for between 3 and 12 occupants shall be equipped with dual technology occupancy sensors that will be used to lower ventilation rates and relax the space temperatures when the space is unoccupied.

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Thermostats

Except in common areas such as hallways and lobbies, all thermostats shall be equipped with a pushbutton override feature.

Demand Control Ventilation

Large capacity spaces (example: classrooms, large conference rooms) designed for more than 12 occupants shall be equipped with CO₂ sensors for monitoring and resetting the minimum ventilation rates in the space. Very large spaces (example: large classrooms, auditoriums, cafeterias) designed for more than 20 occupants shall be equipped with both CO₂ sensors and occupancy sensors. The default CO₂ setpoint for the campus is 900 ppm or approx. 600 ppm above the outside air CO₂ level.

The default period of occupancy for all schedules shall be programmed as follows unless indicated otherwise:

- Dormitory and Living Quarters - Always Occupied
- Academic and Classroom Spaces - Monday thru Friday 7 AM to 10 PM, occupied
Weekends and Holidays = unoccupied
- Offices and All Other Space Types - Monday thru Friday 7 AM to 6 PM, occupied
Weekends and Holidays = unoccupied

Holiday List -

New Year's Day
Memorial Day
Independence Day
Thanksgiving
Christmas

Occupied Period Temperature Control Sequence – Vav Terminal

The occupancy schedule shall be set for all VAV boxes within the building from the front-end workstation. All mechanical spaces shall be set for 24 hr. occupancy. Constant volume boxes shall maintain a constant airflow and the DDC controller shall monitor airflow and modulate the supply box damper to maintain a constant airflow set point.

Variable volume boxes shall maintain a variable airflow based on a call for heating or cooling from the room temperature sensor. On a demand for cooling, the variable volume box shall modulate towards its maximum flow set point. As the room temperature nears its setpoint, the reverse shall occur.

On a demand for heat as sensed by the space temperature sensor, the variable volume box shall modulate towards its minimum flow set point. Upon a further call for heat (if reheat is applicable), the 2-way reheat valve shall modulate to maintain the space temperature heating set point (plus or minus the slide adjustment). If baseboard radiation is available, the variable volume box shall modulate towards its minimum flow set point, the reheat valve shall be modulated to 100% followed by the radiation valve.

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The reheat coil leaving air temperature shall be limited to a maximum of 90 °F. If a full call for heat is reached and the space requires additional heat capacity, the Vav terminal damper shall modulate open to provide additional airflow. The maximum heating setpoint shall be limited to the midpoint using the following formula; $\text{MaxHeatCFM} = ((\text{MaxCFM} - \text{MinCFM}) \times 50\%) + \text{MinCFM}$

The room sensors for all offices shall have a temperature adjustment slider that will allow personnel to make set point adjustments to the space (+/- 2 °F.) There will be no slide adjustment or override capability for the mechanical spaces or common area hallways and corridors.

Unoccupied Period Temperature Control Sequence – Vav Terminal

During unoccupied mode, as scheduled from the workstation, the room set point for heating shall be 60°F and the cooling setpoint shall be 82°F. During the unoccupied mode, the VAV box shall modulate 100% open when the Night Set-Up set point reaches 82°F. As the room temperature drops three degrees below the Night Set-Up set point the VAV/CV box shall modulate closed. A Night Set-back mode with a set point of 60°F shall modulate the radiation valve open 100%. If there is no radiation available, the reheat valve shall modulate to 100% open and the VAV/CV shall go to its minimum CFM set point. As the room temperature rises three degrees above the Night Set-back set point the reheat valve or radiation valve shall be modulated closed and the VAV/CV damper shall close. If VAV/CV box is commanded off by the schedule, the VAV Supply and Exhaust Box dampers modulate closed, the reheat valve, and radiation valve shall also modulate closed. A push-button switch shall be provided with the room sensor (except mechanical spaces), which shall provide a 180 minute (adjustable via the DDC workstation) temporary occupancy during the unoccupied period.

Morning Warmup Mode

The optimal start sequence, morning warm-up and morning cool-down functions and decision sequence shall be done within the air handler. * Lines 2, 3 and 4 do not apply to VAV boxes served by gas fired heating units, which may maintain a fixed minimum airflow at the air handler. The VAV terminal shall monitor the air handler leaving air temperature. When the AHU leaving air temperature is above the Vav's space temperature by more than 1 °F, the AHU is assumed to be operating in the warmup mode.

The Vav damper shall switch to reverse acting mode when the AHU's discharge air is above the space temperature by more than 1 °F to avoid overheating of the space. The damper shall return to the normal direct acting when the space temperature falls to 1 °F below the AHU leaving air temperature.

When the damper is operating in reverse acting mode, the minimum VAV box cfm setpoint shall be set to 0 CFM.

Temperature Control Sequence – VAV Terminal w/ Occupancy Sensor

During the occupied period, the occupancy schedule shall be set for all VAV boxes within the building from the front-end workstation. All mechanical spaces shall be set for 24 hr occupancy.

Constant volume boxes shall maintain a constant airflow and the DDC controller shall monitor airflow and modulate the supply box damper to maintain a constant airflow set point. Variable volume boxes

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shall maintain a variable airflow based on a call for heating or cooling from the room temperature sensor.

On a demand for cooling, the variable volume box shall modulate towards its maximum flow set point. As the room temperature nears its setpoint, the reverse shall occur. On a demand for heat as sensed by the space temperature sensor, the variable volume box shall modulate towards its minimum flow set point. Upon a further call for heat (if reheat is applicable), the 2-way reheat valve shall modulate to maintain the space temperature heating set point (plus or minus the slide adjustment).

If baseboard radiation is available, the variable volume box shall modulate towards its minimum flow set point, the reheat valve shall be modulated to 100% followed by the radiation valve.

The reheat coil leaving air temperature shall be limited to a maximum of 90 °F. If a full call for heat is reached and the space requires additional heat capacity, the Vav terminal damper shall modulate open to provide additional airflow. The maximum heating setpoint shall be limited to the midpoint using the following formula; $\text{MaxHeatCFM} = ((\text{MaxCFM} - \text{MinCFM}/2) + \text{MinCFM})$

The room sensors for all offices shall have a temperature adjustment slider that will allow personnel to make set point adjustments to the space (+/- 2 °F.) There will be no slide adjustment or override capability for the mechanical spaces or common area hallways and corridors.

“Relaxed” Mode

When the space is occupied per the occupancy schedule but the occupancy sensors detect that no occupants are in the space, the relaxed mode of operation shall be set. The heating and cooling temperature setpoints shall be relaxed by 2.5 °F each (4 °F from base setpoint.) The minimum CFM setpoint shall be 0 CFM unless ventilation is required to provide heating or cooling needed to meet the relaxed temperature setpoints.

When the space occupancy sensor detects someone in the space the relaxed mode shall terminate and the normal mode of operation shall resume. If the occupancy schedule is turned off, the Vav terminal shall revert to the unoccupied sequence.

Unoccupied Mode

During unoccupied mode, as scheduled from the workstation, the room set point for heating shall be 60°F and the cooling setpoint shall be 82°F. During the unoccupied mode, the VAV box shall modulate 100% open when the Night Set-Up set point reaches 82°F. As the room temperature drops three degrees below the Night Set-Up set point the VAV/CV box shall modulate closed. A Night Set-back mode with a set point of 60°F shall modulate the radiation valve open 100%. If there is no radiation available, the reheat valve shall modulate to 100% open and the VAV/CV shall go to its minimum CFM set point. As the room temperature rises three degrees above the Night Set-back set point the reheat valve or radiation valve shall be modulated closed and the VAV/CV damper shall close. If VAV/CV box is commanded off by the schedule, the VAV Supply and Exhaust Box dampers modulate closed, the reheat

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valve, and radiation valve shall also modulate closed. A push-button switch shall be provided with the room sensor (except mechanical spaces), which shall provide a 180 minute (adjustable via the DDC workstation) temporary occupancy during the unoccupied period.

If the occupancy sensor detects someone preset in the space during the unoccupied mode, the Vav terminal shall then operate in the occupied mode of operation for a minimum of 15 minutes until the occupancy sensor indicates that the space is unoccupied.

Morning Warmup Mode

The optimal start sequence, morning warm-up and morning cool-down functions and decision sequence shall be done within the air handler. * Lines 2, 3 and 4 do not apply to VAV boxes service by gas fired heating units which may maintain a fixed minimum airflow at the air handler.

The VAV terminal shall monitor the air handler leaving air temperature. When the AHU leaving air temperature is above the Vav's space temperature by more than 1 °F, the AHU is assumed to be operating in the warmup mode. The Vav damper shall switch to reverse acting mode when the AHU's discharge air is above the space temperature by more than 1 °F to avoid overheating of the space. The damper shall return to the normal direct acting when the space temperature falls to 1 °F below the AHU leaving air temperature. When the damper is operating in reverse acting mode, the minimum VAV box cfm setpoint shall be set to 0 CFM.

Temperature Control Sequence – VAV Terminal w/ CO2 Sensor

The CO2 sensor shall reset the minimum CFM setpoint between 0 and the maximum CFM setpoint as required to maintain the CO2 setpoint of 900 ppm (adj). If heating or cooling is required to maintain the space temperature setpoints, the Vav terminal minimum CFM setpoint shall control to the higher signal. (CO2 vs heating/cooling.)

Exhaust Terminal Boxes

The Exhaust boxes shall work in conjunction with then associated supply box to maintain the required differential CFM offset in the space.

VAV Terminal Radiation Valve Sequence

The radiation valve shall be fully closed (lockout) when the outside air temperature is below 50 °F.

When the outside air temperature falls below the lockout setpoint of 50 °F (adj.) the radiation valve shall be enabled.

The radiation valve shall maintain a minimum valve setpoint position that will be proportionately reset as follows:

Outside Air Temperature	Minimum Valve Position
50 °F	0% Open
5 °F	25% Open

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When the reheat valve or heating signal reaches 50% open, the radiation valve will begin to open further and will continue to modulate open (using a 2-1 ratio with the reheat valve) until the room heating setpoint is reached.

Standard Variable Air Volume AHU Sequence

The Air Handling Units are variable air volume units serving terminal units throughout the building. Each unit consists of dual supply fans with airflow monitoring stations at each fan. Minimum outdoor air ventilation shall be provided by indirect measurement of outdoor air by subtracting the measured return air volume from the measured supply air volume.

Start/Stop Control

The air handler shall run on an occupied/unoccupied schedule (user adjustable) as required to satisfy the duct static pressure setpoint (See Fan speed control below). On a call to start, associated exhaust fans will be energized, the unit's return smoke damper shall be opened, and exhaust, return and outside air damper section shall modulate to maintain the mixed air temperature setpoint. Once the end switch on the smoke damper indicates that it is open, the return fans shall be started, and the supply fan smoke damper energized. When the supply smoke damper end switch indicates that it is open, the supply fans shall start. On a shutdown, the smoke dampers will not be closed until the appropriate supply or return fan status indicates that the fan has stopped.

Optimized Start Time, Morning Warm-up and Cool-down Modes

During the unoccupied mode of operation, the air handler shall monitor the average space temperature by calculating the average of each space temperature sensors served by the AHU. The AHU shall calculate the time required to bring the average space temperature to the occupied setpoints of 71 °F heating (adj) and 74 °F cooling (adj.) prior to the occupied start time. The calculation shall factor the rate of temperature change °/hr calculated from the prior day.

- **Morning warm-up** – The AHU shall utilize a morning warm-up cycle when the optimal start time sequence determines that the space is below the occupied heating setpoint. The morning warm-up sequence will set the AHU leaving air temperature to 80 DegF and the outside air dampers shall remain closed.
- **Morning cool-down** - The AHU shall utilize a morning cooldown cycle when the optimal start time sequence determines that the space is above the occupied cooling setpoint. The morning cooldown sequence will set the AHU leaving air temperature to 55 DegF and the outside air dampers shall remain closed unless the economizer cooling mode is enabled.
- **Supply Fan Speed Control** - Upon start-up of the Air Handling Unit, as sensed by the supply fan current sensor, and following a 30 second delay (adjustable), the two supply fans will begin to ramp up slowly together. During operation, the supply fan speed control signals (to both drives) will modulate to maintain system duct static pressure setpoint of 1.0" W.C. (adj.) as sensed by the remote supply air static pressure sensor. Supply fan header static pressure shall function as a high limit set to 2.5" W.C., overriding normal supply fan speed modulation under certain

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conditions. The supply fan speed control signals will be indexed to zero percent (0%) speed during safety shutdown and normal unoccupied shutdown.

During unoccupied periods, the lag supply fan shall be shut down, if the supply fan speeds fall below 30% for more than 2 minutes. If only one supply fan is running and the supply fan speeds exceed 95% then the lag fan shall be started. A minimum off-time of 3 minutes must elapse before a supply fan can be restarted.

- **Return Fan Speed Control** - Upon start-up as sensed by the return fan current sensor and following a 30 second delay (adjustable), the return fan speed will begin to ramp up slowly. During operation, the return fan speed control signal will modulate to maintain a constant differential between supply and return flow volumes. Return fan inlet static pressure will operate as a limit to override fan speed control under certain conditions. The return fan speed control signal will be indexed to zero percent (0%) speed during safety shutdown and normal unoccupied shutdown.

Mixed Air Damper Control

Upon start-up as sensed by the supply fan current sensor, the outdoor air damper shall modulate to maintain mixed air temperature setpoint. Setpoint will be based on an offset from supply air temperature setpoint. Appropriate offset shall be determined based upon the average heat gain across the fan section.

Economizer control shall be enabled when the outside air enthalpy is 2 btu/lb lower than return air enthalpy. When the economizer is on, the outdoor air damper shall modulate to maintain setpoint between 100% open and the minimum outdoor air setpoint (adjustable). As the outdoor air damper opens, the return air dampers will close proportionally. When the economizer mode is off, the outdoor air damper will close to the minimum outdoor air setpoint (adjustable).

The outdoor air damper will fully close and the return air dampers will fully open during unoccupied mode and upon shutdown.

Preheat Coil Control (Hot Water Coil)

Upon start-up as sensed by the supply fan current sensor, the preheat valve shall modulate based on the unit discharge temperature sensor and the unit discharge setpoint. When the system is operating in a warm-up mode, the preheat coil valve shall remain open to the coil. The preheat valve will fully open during a safety shutdown. The preheat valve will modulate to maintain a 55 DegF setpoint at the preheat coil sensor when the units is shut down. The preheat valve shall be locked out (closed) at all times when the outside air temperature is more than 55 DegF.

Chilled Water Valve

Upon start-up as sensed by the supply fan current sensor, the chilled water valve will modulate based on the discharge air temperature set point. The chilled water valve will not open either when the preheat valve is open or the system is operating in warm-up mode. The chilled water valve will fully open during a safety shutdown. The chilled water valve will fully close during normal unoccupied shutdown. The

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chilled water valve shall be locked out (closed) at all times when the outside air temperature is less than 55 DegF unless there is a freezestat trip condition.

Discharge Air Setpoint Reset Control

The discharge air temperature set point will be reset based on the state of the terminal units served by the air handling unit. In an open loop fashion, the discharge air setpoint will be reset upward until at least one terminal unit is operating at close to full cooling. Setpoint shall be step increased in 0.5 degree increments over 5 minute periods and shall always be maintained between 55 and 60 degrees.

Freeze Conditions

A low limit thermostat, hardwired to the fan shall de-energize the fan on detection of a temperature drop to 38 degrees. Manual reset at the unit is required.

Steam Humidifier

When the supply fan is operating as indicated by the current sensor, the steam humidifier valve shall modulate to maintain a return air relative humidity setpoint of 35% RH (adj.). The supply air humidity sensor shall also be monitored and the valve shall limit the supply air humidity to the limit setpoint of 80% RH (adj.). The steam humidifier shall be disabled when the chilled water valve is not completely closed or when the air handler is commanded off.

5.2 100% Outside Air AHU Sequence for Laboratory Areas

Supply Air Temperature Control Sequence

The AHU leaving air temperature setpoint shall be set to 55 DegF at all times for all load conditions. When the preheat valves are open and in use, the chilled water control valve shall be locked out to prevent simultaneous heating and cooling. When the chilled water valve is in operation, the preheat valves shall be locked out.

Supply Air Duct Static Control Sequence

The AHU shall run continuously (24/7/365) and the supply fan VFD speed/s shall modulate to maintain the duct static setpoint.

Preheat Control Sequence (Steam Coil w/ Face Bypass Damper)

When the preheat steam line is larger than 1-1/4" in diameter, a 1/3 – 2/3 tandem steam control valve arrangement shall be used to limit wear and "grooving" on the control valve seats. Upon loss of power, the 1/3 valve shall fail open, the 2/3 steam valve shall fail closed. When the AHU is shut off, the preheat valves shall close. The 1/3 valve shall modulate open if the AHU casing temperature falls below 50 DegF.

When the Outside Air temperature rises above 52°F, the Pre-heat valves shall remain closed and the face bypass damper shall remain in full bypass.

Stage 1 preheat - When the Outside air temperature drops below 52°F (adj.), the 1/3 preheat steam valve shall modulate full open, the 2/3 preheat steam valve shall remain closed and the Face and Bypass damper shall modulate to maintain the supply air temperature set point of 55°F.

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Stage 2 preheat- When the Outside Air Temperature drops below 30 °F (adj.) or the discharge air temperature drops below 50 DegF, the 2/3 preheat steam valve shall modulate full open, the 1/3 preheat steam valve shall remain closed and the Face and By-pass damper shall modulate to maintain the supply air temperature set point of 55°F. If the supply air temperature exceeds 58 DegF for more than 1 minute, the sequence shall revert to Stage 1.

Stage 3 preheat - When the Outside Air Temperature drops below 10 °F (adj.) or the discharge air temperature drops below 45 DegF, both the 1/3 and 2/3 preheat steam valves shall be full open and the Face and By-pass damper shall modulate to maintain the supply air temperature set point of 55°F. If the supply air temperature exceeds 58 DegF for more than 1 minute, the sequence shall revert to Stage 2.

Upon a freezestat safety trip, the 1/3 valve shall go to the full open position and the 2/3 valve shall go to the full closed position until the safety alarm has cleared.

Preheat Control Sequence (Hot Water Coil)

Upon loss of power, the hot water valve shall fail open. When the AHU is shut off, the preheat valve shall close. The valve shall modulate open if the AHU casing temperature falls below 50 °F. When the Outside Air temperature rises above 52°F, the Pre-heat valve shall remain closed. When the Outside air temperature drops below 52°F (adj.), the preheat valve shall modulate to maintain the supply air temperature set point of 55°F. Upon a freezestat safety trip, the valve shall go to the full open position until the safety alarm has cleared.

Chilled Water Valve Control Sequence

Upon loss of power, the chilled water valve shall fail closed. When the AHU is shut off, the chilled valve shall close. When the Outside Air temperature falls below 54°F, the chilled water valve shall remain closed. When the Outside air temperature rises above 54°F (adj.), the chilled water valve shall modulate to maintain the supply air temperature set point of 55°F. Upon a freezestat safety trip, the valve shall go to the full open position until the safety alarm has cleared.

5.3 Laboratory Manifold Exhaust Fan Sequence

Settings and setpoints

VFD setpoint

Set to maintain the minimum fan motor speed (typically 15 Hz) Actual setpoint determined by motor manufacturer.

Stack velocity VFD setpoint

The minimum fan VFD speed required to maintain the minimum stack air velocity discharged from the exhaust fan. Actual minimum airflow setpoint determined by mechanical engineer / Engineer of record and shall be confirmed with the air balancer.

Duct Static setpoint

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The setpoint is to be set by the air balancer to achieve the design airflows at all terminal units under full load conditions.

Duct low-pressure static safety device setpoint

To be set based on the design rating of the ductwork. Actual setpoint determined by mechanical engineer / Engineer of record.

Lead Fan Startup Sequence

One fan unit shall run continuously, the units shall be run in a lead/lag/back-up fashion and the lead fan will automatically be rotated monthly. The following shall happen when the first unit is started via the DDC panel, with the fan isolation dampers closed the fan shall start and run at its minimum speed of 15 Hz, after the fan has started the fan isolation damper shall then open to 100%, when the damper end switch is proven open, the exhaust fan shall begin ramping up from its minimum speed setpoint to maintain the duct static setpoint of 2.0 " W.C. (adj.) The DDC system shall modulate the exhaust fan drive to control to the low select of two static pressure sensors located at the plenum. Each exhaust fan status shall be monitored from a current transmitter located at the respective VFD.

Lead lag monthly switchover

On a monthly schedule the fan unit designated as the lead fans shall rotate. When the rotation occurs the current Lag Unit (which is not currently running) shall start and follow the Lag Unit startup sequence as detailed in the paragraph above until the fans synchronize. After synchronization occurs the current First Lead Unit shall relinquish control to the Second Lead Unit, which shall now be the First Lead Unit. At that time the First Lead Unit shall become the Lag Unit and shall shut down and close its discharge smoke and outside air dampers. Also a failure of either Lead Unit will cause the rotation of the Lead Units as so as to minimize any interruption of services. The following is a table of the Lead Lag Sequence Matrix of the Unit Rotation:

MONTH	EF-1		EF-2		EF-3
1	Lead1		Lead 2		Lag
2	Lead 2		Lag		Lead 1
3	Lag		Lead 1		Lead 2
4	Lead1		Lead 2		Lag
5	Lead 2		Lag		Lead 1
6	Lag		Lead 1		Lead 2

Synchronization of Two Exhaust Fans

While the lead unit is running, the unit's speed shall be monitored by the BAS. When the VFD speed of the lead unit reaches or surpasses 95% for a period of more than 2 minutes the lag fan shall be enabled and start. The fan motor shall start before the isolation damper is allowed to open and run up at its minimum speed setpoint for a period of 30 seconds. After the 30-second interval has passed, and run status has been proven, the isolation damper shall be commanded open and the exhaust fan shall be allowed to ramp up to synchronize with the lead fans. If the damper open status is not proven an alarm shall be sent to the operator's workstation and the fan shall shut down.

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Bypass relief damper sequence (if required)

The bypass damper shall modulate open if the duct static exceeds (too negative) the setpoint by more than 0.25" W.C. As the duct static pressure increases (more positive) above the setpoint, the reverse shall occur.

Safeties

A low static pressure switch (manual reset) shall be installed before the exhaust fan. A set point of (-4.5" W.C.) shall be manually set on these switches, which shall be connected to the safety circuit. The pressure switch shall shut down the fan upon a detection of excessive static pressure. The operator shall manually reset the switch to restart the exhaust fan. Whenever the exhaust fan is OFF, the damper shall be closed 100%. A safety device alarm shall be sent to the operator's workstation for low static pressure safety.

5.4 Laboratory Hood Sequence

Laboratory Temperature Control and Lab Monitoring

All Laboratories shall have a 24 hour occupied schedule located in the CX controller. The Phoenix supply air valves with reheat coils shall have a discharge air temperature sensor in the discharge duct for monitoring. The room sensors for the labs shall have an adjustment slider that will allow personnel to make set point adjustments to the space (+/- 1.5 Degrees °F). On a demand for heat as sensed by the space temperature sensor, the 2-way reheat valve shall modulate to maintain the space temperature set point of 72 Degrees F. (plus the slide adjustment).

The control panel shall control the supply and hood exhaust air valves to maintain a minimum of 6 air changes per hour while maintaining the minimum FPM across each fume hood sash and constant supply / exhaust differential.

Only for lab (524/527), which has a General Exhaust Valve, Andover Controls shall have the ability to override the exhaust and modulate the Thermal Demand on a call cooling, the reheat coil valves shall be closed. An output signal (0-10V) shall be provided to the mix card, which will make the Phoenix Supply valve and the General Exhaust valves modulate open to satisfy the desired room temperature set point (user adjustable). The opposite shall occur when Thermal Demand is off.

Controller cards shall have the following specified output signals monitored through the Andover Controls panel. The following signals shall be picked up as provided by the laboratory controls:

- Supply / Make-up Flow (CFM)
- Total Exhaust Flow (CFM)
- Individual Fume Hood Exhaust Flow (CFM)
- Individual Fume Hood Exhaust Flow Alarm (On = Alarm)
- Individual Fume Hood Sash Position (% Open)
- Thermal Demand Override Output (%Open)
- General Exhaust Flow (CFM)

**5.5 Fan Coil Unit Applications Sequence
FCU with/without Heating and/or Radiation**

Temperature Setpoints: All fan coil units capable of both heating and cooling shall be programmed with a minimum of 5 temperature setpoints as follows:

- Unoccupied Cooling Setpoint (Default 82 °F)
- Occupied Cooling Setpoint (2° above Default 74 °F)
- Base Room Setpoint (Default 72 °F)
- Occupied Heating Setpoint (2° below Room Setpoint: Default 70 °F)
- Unoccupied Heating Setpoint (Default 60 °F)

Temperature Control (Occupied Period): All fan coil units shall have a start/stop schedule based on the occupancy schedule at the front-end workstation and all mechanical spaces shall have a 24 hr occupied period. The fan coil chilled water and hot water valves (4-pipe application) shall be modulated based on the room temperature set points (72°F +/- Slide Adjustment) as sensed by the room temperature sensor. The room sensors shall have a temperature adjustment slider that will allow personnel to make set point adjustments to the space (+/- 2 °F). Units that have convector radiation shall modulate the radiation control valve to maintain room heating set point. If the space is not satisfied and the radiation valve is 100% open, the fan coil's heating valve shall begin to modulate towards 100% open to satisfy the space.

Temperature Control (Unoccupied Period): During unoccupied mode, as scheduled from the front-end workstation, the room set point for Night Setback shall be 60°F and the set point for Night Set-Up shall be 82°F (adj.). During the unoccupied mode, the fan coil unit shall be commanded on and shall modulate the chilled water valve 100% open when the space temperature rises above the Night Set-Up set point (82°F adj.). As the room temperature drops three degrees below the Night Set-Up set point the chilled water valve shall close and the fan coil unit shall be commanded off. A Night Set-back mode with a set point of 60°F (adj.) shall modulate the radiation valve open 100% (if applicable) or modulate the heating valve open 100% and command the fan coil unit on. As the room temperature rises three degrees above the Night Set-back set point, the radiation or the heating valve shall modulate closed and the fan coil unit shall be commanded off. A current switch shall monitor fan coil unit's status. If the unit is commanded off, the heating and cooling valves shall close.

A push-button at the stat shall be provided with the room sensor, which shall provide a 3 hour (adjustable via the DDC workstation) temporary occupancy override during the unoccupied period. There will be no slide adjustment or override capability for the mechanical spaces.

**5.6 Economizer AHU Applications SequenceECONOMIZER
Supply Fan/ Return Fan Control**

Start-up

The air handler shall run on an occupied/unoccupied schedule (user adjustable.) The DDC system shall monitor the supply & return fan status via current sensor. On a command to start the supply smoke damper shall open and upon being proven open by its end switch, the supply fan shall start. The return

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fan shall be allowed to start when the supply fan current sensor has proven the supply fan on. Both fans shall start at their minimum speed as supplied by manufacturer's representative. After 30 seconds running at their minimum speed, the fans shall then slowly ramp up to the desired set points.

Shut-Down

Upon a command to shutdown, both fans shall ramp down to their minimum speed as supplied by manufacturer's representative. After running for 10 seconds at the minimum speed the fans shall then shut off and the smoke damper/s shall close.

Supply Air Volume Control

The supply fan speed shall modulate the VSD to maintain a main duct static pressure of 1.0" WC (starting point to be set by balancer). The supply and return fan air volumes shall be measured via airflow stations at the unit. The return fan will track the supply flow minus a given offset set point. (Adjustable) The design engineer shall determine the starting offset set point.

Occupancy Schedules

The default period of occupancy for all occupancy schedules shall be programmed as follows unless indicated otherwise:

- Dormitory and Living Quarters
- Always Occupied
- Academic and Classroom Spaces:
 - Monday thru Friday 7 AM to 10 PM
 - Weekends and Holidays = Unoccupied
- Offices and All Other Space Types
 - Monday thru Friday 7 AM to 6 PM
 - Weekends and Holidays = Unoccupied

Mixed Air Damper Control

Economizer Mode

If the Outside Air Enthalpy is lower than the Return Air Enthalpy by more than 2 Btu/lb, as calculated via the building Outside Air temperature and humidity sensors and the Return Air temperature and humidity sensors, the unit shall be placed in Economizer mode. The Outside Air and Exhaust dampers shall be allowed to modulate towards 100% open and the Return Air damper shall modulate towards the closed position to maintain the Mixed Air set point of 52°F (user adjustable).

Economizer Lockout Mode

If the Outside Air Enthalpy is above the Return Air Enthalpy, the Outside Air damper and Exhaust Air damper shall modulate towards the Minimum set position (15% open for starting point, adjustable via balancer readings) and the Return Air damper shall modulate towards the open position. If the CO₂ sensor rises above the 900-PPM limit, the Outside Air CFM reset schedule shall be allowed to supersede the Economizer Lockout Mode to satisfy the CO₂ sensor requirements as defined in the above "CO₂ CFM Control" section.

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5.7 Economizer AHU with CO2 Control Application Sequence

Supply/Return Fan Control

The air handler shall run on an occupied/unoccupied schedule supplied by UConn (user adjustable). The DDC system shall monitor the supply & return fan status via current sensor. On a command to start the supply smoke damper shall open and upon being proven open by its end switch, the supply fan shall start. The return fan shall be allowed to start when the supply fan current sensor has proven the supply fan on. Both fans shall start at their minimum speed as supplied by manufacturer's representative and slowly ramp up to the desired speed set points.

Supply Volume Control

The supply fan speed shall modulate the VSD to maintain a main duct static pressure of 1" WC (user adjustable starting point). The supply and return fan air volumes shall be measured via airflow stations at the unit. The return fan will track the supply flow minus a given offset set point. (Adjustable) The design engineer shall determine the starting offset set point.

Mixed Air Control - Economizer Mode

If the Outside Air Enthalpy is lower than the Return Air Enthalpy by more than 2 btu/lb., as calculated via the building Outside Air temperature and humidity sensors and the Return Air temperature and humidity sensors, the unit shall be placed in Economizer mode. The Outside Air and Exhaust dampers shall be allowed to modulate towards 100% open and the Return Air damper shall modulate towards the closed position to maintain the Mixed Air set point of 52°F (user adjustable).

CO2 CFM Control

Please note that an Outside Air Flow Station at the outdoor air intake is needed to complete CO2 control. Alternatively, return air flow station/s and supply fan flow station/s may be used to indirectly measure the outside air volume.

The Outside Air CFM requirements dictated by the Return Air CO2 sensor will take priority over the mixed air temperature set point. A minimum volume setpoint of Outside Air shall be maintained per the ASHRAE 62-1 standard to satisfy the building area when the space is occupied. As the CO2 levels rise above 900 PPM in the Return Air, the Outside Air CFM requirements of the unit shall be reset upwards from the minimum setpoint to the maximum outside air damper percentage. If the mixed air temperature falls below 55 °F, then the OA/RA dampers shall modulate to allow less outside air.

Economizer Lockout Mode

If the Outside Air Enthalpy is above the Return Air Enthalpy, the Outside Air damper and Exhaust Air damper shall operate at the Minimum damper position.

The outside air damper position shall be set as follows:

- Units with CO2 control – Outside air minimum damper position shall be equal to the ASHRAE 62.1 table of prescribed airflow of CFM per sq. ft. for the area served by the AHU. If the CO2 sensor rises above the 900-PPM limit, the Outside Air CFM reset schedule shall be allowed to

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supersede the Economizer Lockout Mode to satisfy the CO2 sensor requirements as defined in the above "CO2 CFM Control" section.

- Units without CO2 control

Outside air minimum damper position shall be set to achieve 15% of outside air flow (relative to the total supply air flow) as measured by the air balancer or to achieve the prescribed minimum airflow quantity provided by the engineer.

Supply Air Temperature and Preheat Control w/FB Damper

Outside Air Temperature ≥ 40 °F and ≤ 68 °F

The supply air temperature sensor, as sensed through the DDC system, shall modulate the pre-heat steam valve and the cooling coil valve in sequence to maintain a supply air temperature of 55°F (user adjustable). The Face and By-pass damper shall be open to full face and shall not modulate.

Outside Air Temperature < 40 °F

When the outside air temperature drops below 40°F, the preheat steam valve shall modulate full open and the Face and By-pass damper shall modulate to maintain the supply air temperature set point of 55°F.

Outside Air Temperature > 68 °F

When the outside air temperature rises above 68°F, the Pre-heat valve shall modulate closed and the cooling valve shall modulate to maintain the supply temperature set point of 55°F. The Face and By-pass Damper shall be closed (0% Open) allowing full bypass of the preheat coil.

Unoccupied Control

When the Air Handler is commanded off via the schedule, the supply fan VFD shall be commanded off and fan shall ramp down to 0% Speed. The return fan VFD shall also be commanded off and shall ramp down to 0% Speed. The chilled water valve will modulate closed. However, if the Freeze Stat trips, the chilled water valve shall open 100%. The Pre-heat Steam valves shall modulate to maintain a 50°F case temperature as sensed by the pre-heat discharge temperature sensor. The Outside Air dampers and Exhaust dampers shall modulate to and remain closed (0% Open) and the Return dampers shall modulate to and remain at 100% open.

Safeties

Freeze Control

An averaging-type temperature sensor shall monitor the air leaving the preheat coil. A critical alarm shall be sent to the DDC workstation if the temperature drops below 40 °F or if the freeze stat trips. If a freeze stat trip occurs, the outside and exhaust air dampers shall close and the return air damper shall open. The supply fan, which is hardwired to the freeze stat shall stop and the return fan shall also stop via a software interlock. The chilled water valve shall open 100% under any freeze stat trip. The pre-heat steam valve shall then modulate to maintain a 50°F case temperature as sensed by the pre-heat discharge temperature sensor.

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Smoke Alarm Control

Duct smoke detectors located at the discharge of the unit shall shut off both supply and return fans if activated. The unit smoke detectors shall be interlocked to the fan starters to shut down both fans.

5.8 Exhaust Fan Applications Sequence of Events Mechanical or Electrical Room Ventilation (Start/Stop Applications Only)

The exhaust fan shall operate anytime the respective room space temperature sensor is above its set point of 80°F (Adj.). When the temperature is above the set point the fans shall be commanded to start and their respective dampers (Intake and/or Discharge) shall be energized open. Once the end switches prove open, the fans shall be energized on. When the temperature drops 2°F below the set point, the fan shall be commanded off and the respective dampers shall close. An alarm shall be sent to the operations workstation in the event of an exhaust fan failure. An alarm shall be sent to the operations workstation should the room temperature sensor rise 5°F above set point.

5.9 Steam to Hot Water Converter Sequence

The heat exchanger shall be controlled with modulating 1/3 – 2/3 steam valves to minimize excessive wear or “grooving” on the valve seats which is likely to result from modulating steam. The valves shall modulate to maintain a leaving water temperature of 180°F. The valves shall be sequenced in a manner to minimize the periods that the control valve is operating in the 0 to 20% open range.

- **The steam valves shall be staged based on load conditions as follows:**
 - Stage 1: Modulate 1/3 valve & close 2/3 valve
 - Stage 2: Modulate 2/3 valve & close 1/3 valve
 - Stage 3: Lock open 1/3 valve & modulate 2/3 valve
 - Stage 4: Lock open 2/3 valve & modulate 1/3 valve

5.10 Standard Heat Recover System Applications Sequence

Heat Recovery System for 100% outside air AHU

The heat recovery pumps 1 & 2 shall run in a lead/lag fashion with the lead pump alternated weekly. The pumps shall only run when the outside air temperature is greater than 82°F or the outside air temp is less than 52°F. Each heat recovery coil located at the exhaust fans, shall be allowed to run only when its associated exhaust fan is running. When not in operation the coil's 3-way by-pass valves shall close to the system, bypassing the heat recovery coil. When the heating season is "On", the AHU pre-heat valve shall modulate to maintain the supply air set point. If a further demand for heating is required, the heat recovery valves at the exhaust fans shall begin to modulate open to maintain the set point from the AHU with the lowest discharge temperature. Upon a further demand for heat and after the heat recovery valves have modulated 100% open, the steam preheat valves shall modulate to maintain their respective AHU discharge set point.

5.11 Standard Lead/Lag Pumping Sequence

The system shall operate continuously. Pumps P-1 and P-2 shall run in a lead lag fashion, only one pump shall be running at any time. The lead pump shall be alternated on a monthly basis (@ Noon) by the DDC system. On a command from the DDC controller, the lag pump shall be energized on and ramped up to

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match the speed of the Lead pump. Once the two pump speed outputs are synchronized, the lead pump shall ramp down, de-energize off and become the lag pump. A differential pressure transmitter in the piping loop shall provide an input to the VSD via the DDC system to maintain a minimum system differential pressure set point of 15 PSID (adj. per design). The differential pressure sensor will be located per the direction of the design engineer.

The system shall be capable of starting and stopping both pumps. Each pump shall be equipped with a current sensor for status and an alarm shall be attached to the status point to indicate a pump failure. The alarm shall be sent to the operations workstation in the event of a pump failure. Upon receiving an alarm of the lead pump, the lag pump shall start and ramp to maintain the system differential setpoint. The failed pump shall be locked out until reset by an operator.